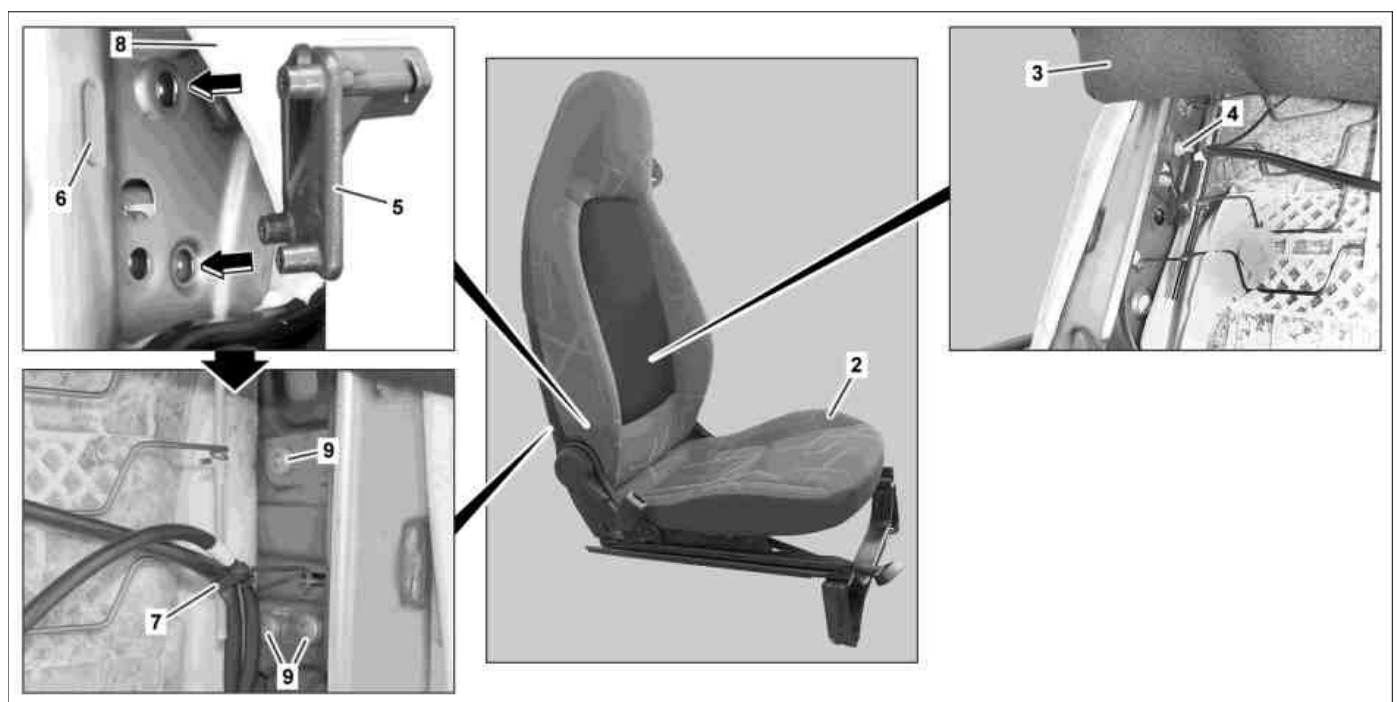


- 1 Armrest
- 2 Driver seat



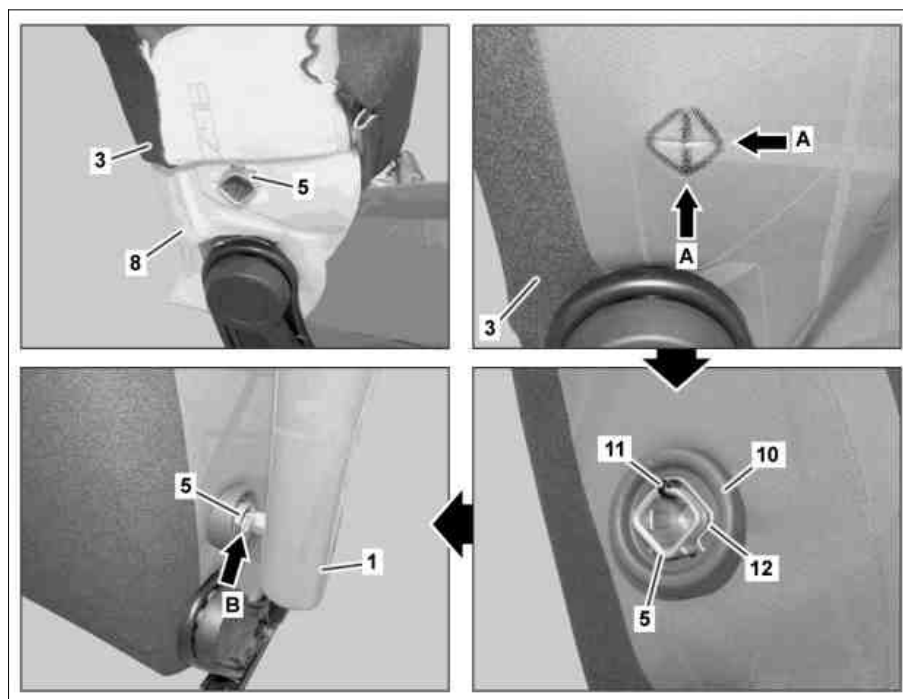
P91.27-2043-11



P91.27-2044-09

- | | | |
|-----------------------|------------------|---------------|
| 2 Driver seat | 5 Bracket | 8 Foam rubber |
| 3 Backrest upholstery | 6 Backrest frame | 9 Bolts |
| 4 Nut | 7 Cable tie | |

- 1 Armrest
- 3 Backrest upholstery
- 5 Bracket
- 8 Foam rubber
- 10 Trim ring
- 11 Clamping bracket
- 12 Catch spring



P91.27-2045-06

	Removing		
1	Remove driver seat (2)	* not for USA * for USA only	AR91.10-P-1000MCC AR91.10-P-1010MCU
2	Remove backrest cover (3) until bracket (5) on the right can be inserted into the backrest frame (6) and nut (4) on the sidebag unit can be loosened	Only remove the lower five hog rings; the side bag unit remains installed. * not for USA * for USA only	AR91.10-P-8656MCC AR91.10-P-8656MCU
3	Loosen nut (4) for sidebag unit	For code (I53) Head/ thoraxbag	
4	Remove cable ties (7)		
	Install		
5	Lift off foam part (8) from backrest frame (6) and insert bracket (5) into the planned holes		
6	Screw in bolts (9)		
7	Attach new cable tie (7) for installation of lines		
8	Lay foam part (8) over the bracket (5) and cut out a passage for the bracket (5) in the foam part (8); position foam part (8)	Ensure that foam part (8) is not damaged by tearing.	
9	Install backrest cover (3)	* not for USA * for USA only Use new hog rings. For vehicles with code (I53) Head/ thoraxbag, continue to tighten the nuts (4) on the sidebag unit.	AR91.10-P-8656MCC AR91.10-P-8656MCU
10	Mark position of the bracket (5) on the backrest cover (3) and make a cut out in the backrest cover (3) (arrows A)		
11	Fold flaps so made on the backrest cover (3) inwards and pull backrest cover (3) over the bracket (5)		
12	Place trim ring (10) on the bracket (5)		
13	Push clamp (11) onto the bracket (5) and insert catch spring (12)		
14	Insert armrest (1) into the bracket (5) in such a way that the chamfer (arrow B) points to the rear	The catch spring (12) must be engaged in the armrest (1) axis.	
15	Install driver seat (2)	* not for USA * for USA only	AR91.10-P-1000MCC AR91.10-P-1010MCU